

# **FST Series**

Tubular Form Fill and Seal bagging machine



## **FST Series**



## **UP TO 2000 BPH (33 BPM)**\*

\*Depending on type of product, Film quality, weight of the bag,etc.

#### **Performance**

Scalable performance using several devices in the bagging process, adapting to virtually any production capacity.

## **Usability**

Quickly adjustable to different bag lenght or width. New reel film installed in less than 2 minutes.

### **Design quality**

Full and simple access for control, adjustment or maintenance. Full installation in less than 24 hours.



Outstanding foot print utilization with a production rate up to 2.000 bags per hour

#### **Bulk materials**



Free flowing products

## **Bag types**





Pillow-Type (without gusset)

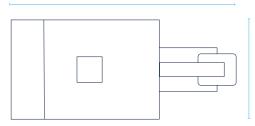
Pillow-Type (with gusset)

## Bag materials

Heat-sealable Polyethylene and Polypropylene films, AL-coated bags.

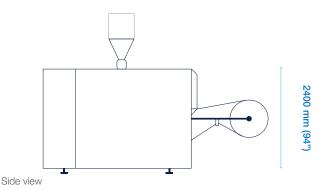
## **Typical Equipment Dimensions**

#### 5100 mm (200")



1600 mm (63"

Top view



#### Typical equipment dimensions

Length: 5100mm Width: 1600mm Height: 2400mm Weight: 4000kg

#### Film characteristics

Width: Min. 350mm - Max. 450mm Gusset: Min. 35mm - Max. 100mm Thickness: Min. 100 micron - Max 250mm

#### Film reel

Max. diameter: 1500mm Internal core: 150mm

#### **Electrical requirements**

400V/50 Hz/3PH + N

## **Ambient temperature**

 $+5^{\circ}$ C to  $+40^{\circ}$ C ( $40^{\circ}$ F to  $104^{\circ}$ F)

#### Noise level

 $< 80 \, dB(A)$ 

#### **Features**

Easy calibration for Gross weight system

HMI, touch screen type, with graphic 3D images for simple and intuitive use

Automatic adjustment of the position of the K sealing in function at the length of the bag

Low Power & Air consumption

Corner sealing for excellent bag discharge characteristic

Tool Less Adjustments and Basic-Maintenance

Length of the bag detectable by photocell or encoder

Bag deareation, with labyrinth for air escape

Easy cleaning spout

## **Options**

Dancing rollers, K-sealing system, double magazine for film reels, product accelaration tube for scalable performance

Teflon feeder for sealers

Thermal printer module

Air aspiration from the mouth of the bag

Automatic Film Format change

CIP (Clean-in-Place) dry or wet

ATEX

TTP - Thermo Transfer Printing

De-Aeration

Handle puncher

Top air evacuation

Film wheel support for a 2nd film roll with automatic positioning

Option for welding system without Teflon



## **Client Solutions**

**Premier Tech Client Solutions** take a personalized approach to **lifecycle management**, creating enhanced solutions customized to your specific needs that develop your own capabilities and operational habits, and help you achieve and maintain productivity.

The Client Solutions' passionate team acts as a **partner** by maintaining constant collaboration and putting your interests at the heart of daily decisions throughout your equipment's lifecycle.

Our programs are designed to help you maximize your **Return on Investment (ROI)** by providing you with the most valuable lifecycle services in the industry focusing on critical areas such as **24/7 technical support, spare parts, field service, training, system assessments and optimization.** 



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