

CHRONOS • FBL Series

Bulk bag filler



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# **Bulk bag filler**



# UP TO 30 BPH

#### Versatility

Can handle various type of bulk material. Can be customized and engineered to your specifications.

#### Performance

The user-friendly interface, push-button operation station and automatic metering make filling easy, fast, accurate and safe.

### **Cost efficiency**

The unitized frame provides superior scale protection and accuracy, and allows for an easy and inexpensive installation.



The FBL Series is engineered so the entire filling process can be completed with the operator remaining in one position for an extremely productive operation that saves time and money

## **Bulk materials**





Flake





Granular

Powder

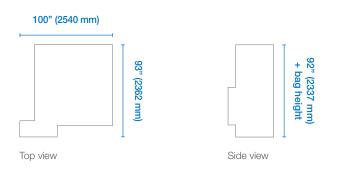
Pellet

### **Bag types**



Bulk bag

# **Typical Equipment Dimensions**



**Accuracy** UP TO +/- 2-3 lbs (+/- 1kg)

**Maximum scale capacity** 4400 lb (2000 kg)

Bag size Up to 85 ft<sup>3</sup> (2400 L)

#### **Pneumatic requirements**

30 SCFM for bag inflation (10-15 s) 2 SCFM for the rest of the cycle

# **Dust collecting requirements** 500 CFM (8500 NI / min) 4" diam.

dust connection

**Electrical requirements** 120V / 3 ph / 60Hz 460V / 3 ph / 60Hz

**Ambient temperature** 40°F to 95°F (5°C to 35°C)

### Features

Four-load cell scale deck with digital weight meter

Two-piece filling spout with an expander band providing a dust tight seal

RotaholdTM back support for easy loading

Automatic bag strap release

8" slide gate with positioner for bulk and dribble feeding

Compact Logix (PLC) and PV700 + user interface

Type 304 stainless steel contact surfaces

## Options

Bag inflation

Densification systems (vibrator)

Motorized height adjustment for different bag sizes

Powered pallet dispenser

Accumulation conveyor (motorized or gravity)



**Premier Tech Client Solutions** take a personalized approach to **lifecycle management**, creating enhanced solutions customized to your specific needs that develop your own capabilities and operational habits, and help you achieve and maintain productivity.

The Client Solutions' passionate team acts as a **partner** by maintaining constant collaboration and putting your interests at the heart of daily decisions throughout your equipment's lifecycle.

Our programs are designed to help you reach your highest **Overall Equipment Effectiveness (OEE)** and maximize your **Return on Investment (ROI)** by providing you with the most valuable lifecycle services in the industry focusing on critical areas such as **24/7 technical support, spare parts, field service, training, system assessments and optimization.** 



### PT Systems and Automation

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