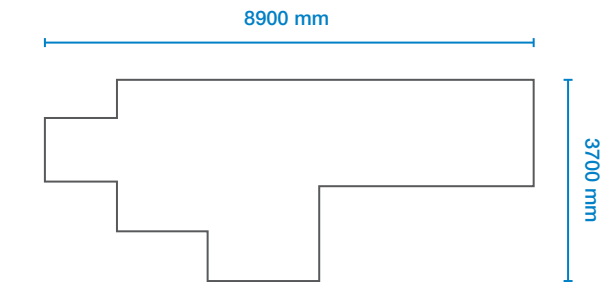


## Bag-in-Bag Machine

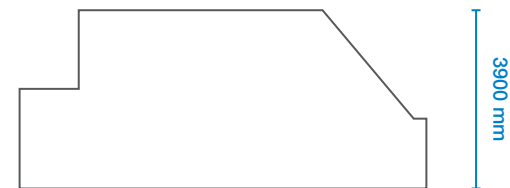


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### Typical Equipment Dimensions



Top view



Side view

UP TO 90 BPM\*

\*Design speed, depending on bag sizes and bag weight

#### High-speed output

for enhanced productivity while maintaining precision.

#### Compact footprint and flexible layout

allow easy integration into various production environments.

#### Intuitive design

ensures quick setup, simple operation, and minimal downtime.

#### Budget-friendly solution

offering excellent performance with optimized investment.

### Primary Filled Bag Type



Pillow-type



Gusseted

### Secondary Bag Type



Pillow-type



Gusseted



Cross-bottom

### Markets

Feed, Grain, Seed, Sugar, Pet Food, and other granular material

### Features

Fully automatic packaging machine

Clean operation due to stainless steel for product contact parts

Multiple-stack bag for great operating autonomy

Touch panel with graphic operator guidance

Designed for machinery safety standard

### Options

Adjustable for different primary bag sizes

Programmable in single column or multi-column primary bag arrangement Compatible with bag sewing machines

Changeable sorter gate and pre-loading chamber box according to bag sizes

### Specifications

#### Primary bag materials

PPW (laminated and non-laminated polywoven)  
PPW (polywoven) with liner (PE)  
PE (polyethylene)

#### Primary filled bag specifications

**Width:** 100 to 330 mm  
**Length:** 140 to 400 mm  
**Thickness:** 20 to 100 mm  
**Weight:** 1 to 5 kg

\*Longitudinal loading

#### Secondary bag materials

PPW (laminated and non-laminated polywoven)  
PPW (polywoven) with liner (PE)  
PE (polyethylene)

#### Secondary bag specifications (Empty bag)

**Width:** 400 to 700 mm  
**Length:** 600 to 975 mm  
**Gusset:** Max. 75 mm

#### Secondary bag specifications (Filled bag)

**Width:** 350 to 600 mm  
**Thickness:** 100 to 330 mm

#### Bag magazine capacity for secondary empty bag

Up to 200 bags, depending on bag material thickness

#### Bag closing systems

Be able to integrate with heat, impulse and band sealing, plain sewing, plain sewing with folding crepe tape

#### Electrical requirements

380 V – 50 Hz – 3 Ph + N available. Others on request

#### Operating pressure

6-7 bars (ISO 8573-1:2010; Class 4)

#### Ambient temperature

5 °C to 40 °C

#### Noise level

<85 dB

#### Control system

Programmable logic controller with large-colour touchscreen HMI